

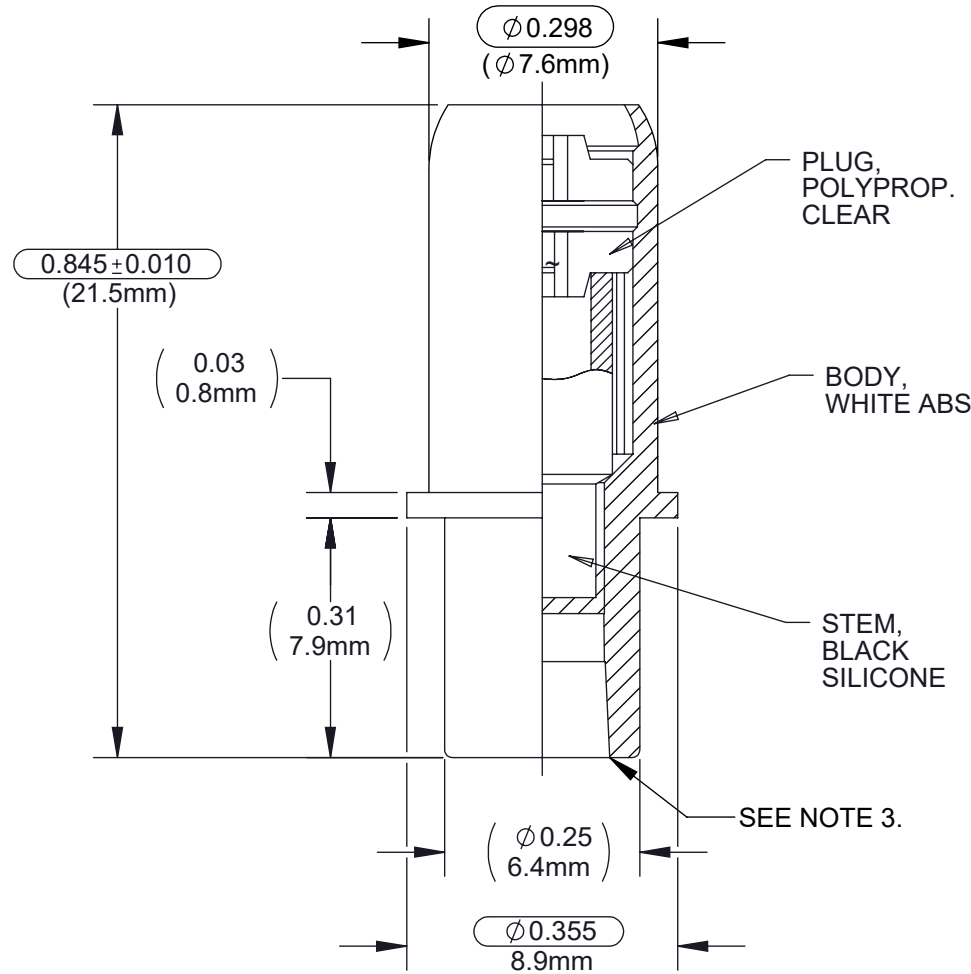
DRAWING NO.
CV24300AWBM2

REV
B

Customer Drawing

REVISION HISTORY

REV	DESCRIPTION (ECO)	DATE	APPROVED
A	NEW DRAWING ECO 10409	03/24/20	SR
B	UPDATE BODY ABS TO LUSTRAN 348 ECO 13174	01/15/26	JS



NOTES:

- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION. DIMENSIONS IN PARANTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN MILLIMETERS BELOW.
- LUER COMPATIBLE WITH ISO 594-1, AND ISO 80369-7.

QUALITY CRITERIA:

O.D. FLASH 0.015 MAX. (0.4MM)
GATE VESTIGE 0.01 MAX. (0.3MM)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY	DMC	DATE	03/24/20
APPROVED BY		DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED:	THIRD ANGLE PROJECTION		
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005			

HR® Halkey-Roberts®

TITLE
CATHETER VALVE ASSY.

SIZE	DRAWING NO.	REV
A	CV24300AWBM2	B
SCALE	SHEET	
4:1	DO NOT SCALE DRAWING	1 OF 2

DRAWING NO.
CV24300AWBM2

REV
B

Customer Drawing

REVISION HISTORY

REV	DESCRIPTION (ECO)	DATE	APPROVED
	SEE SHEET 1		

BILL OF MATERIAL

BODY	STEM	PLUG
LUSTRAN 348 WHITE	CLS2600HR BLACK SILICONE	H0500HN POLYPROPYLENE CLEAR

DRAWN BY	DMC	DATE 03/24/20
APPROVED BY		DATE
MATERIAL		

HR® Halkey-Roberts®

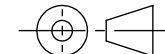
TITLE CATHETER VALVE ASSY.

MOLDED PARTS:
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TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION



SIZE A	DRAWING NO. CV24300AWBM2	REV B
SCALE 4:1	DO NOT SCALE DRAWING	SHEET 2 OF 2